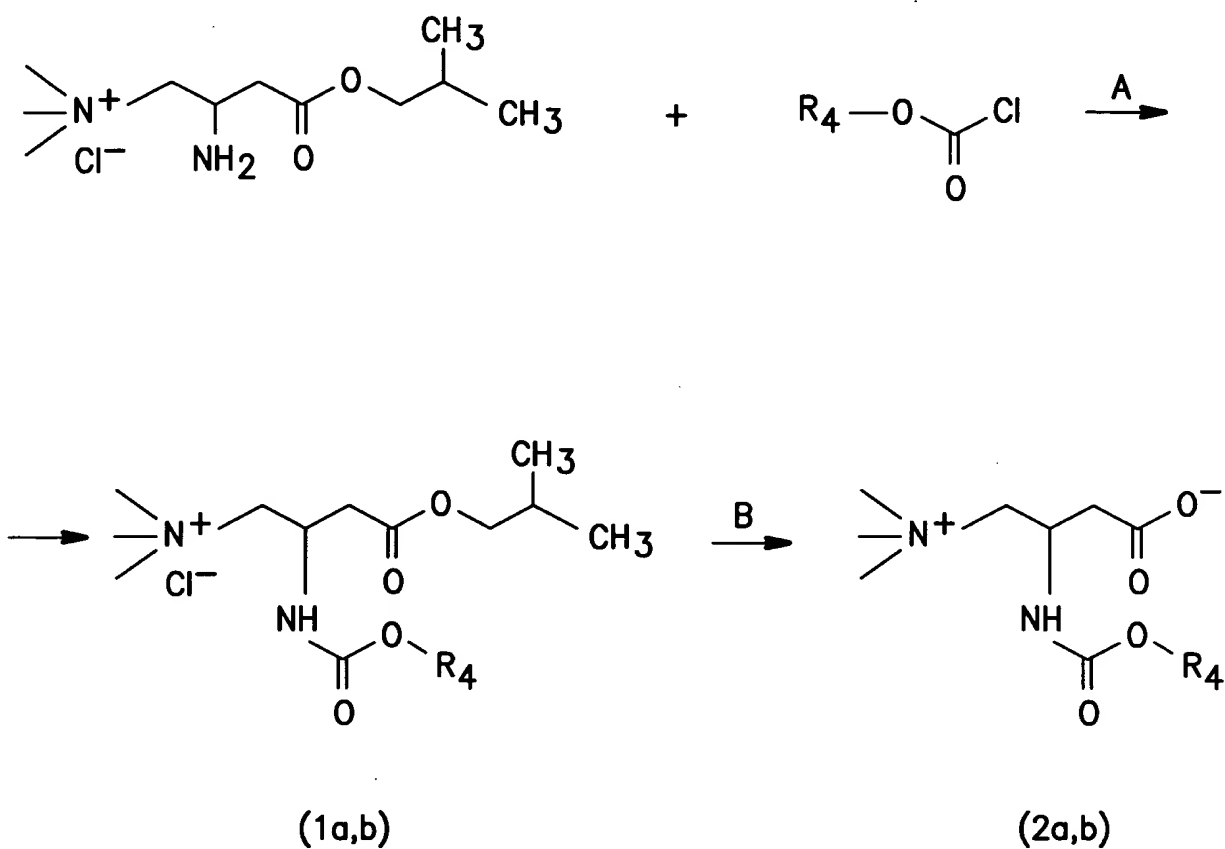


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Fig. 1

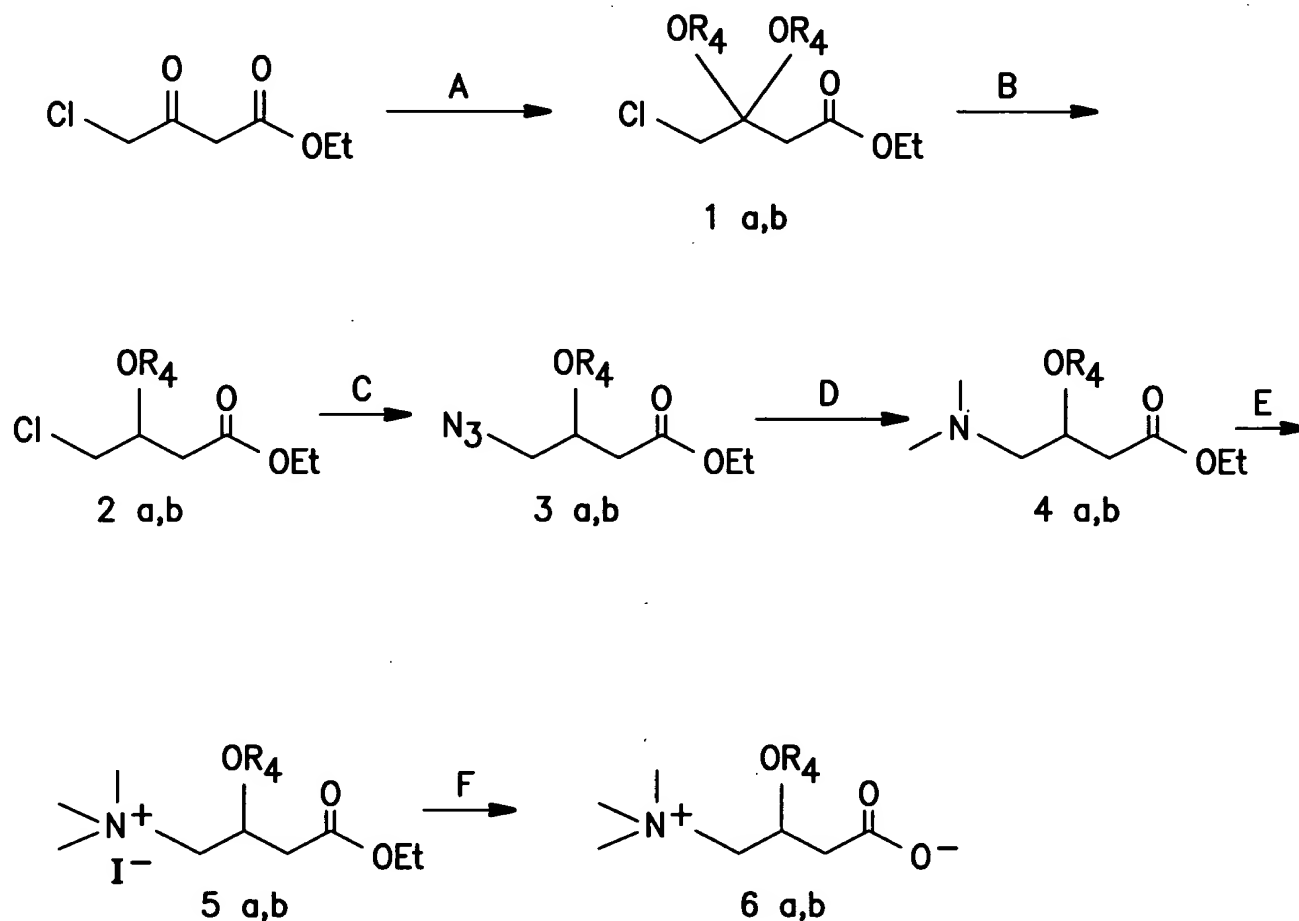


$\text{R}_4 =$  a)  $\text{---(CH}_2\text{)}_7\text{CH}_3$   
 b)  $\text{---(CH}_2\text{)}_8\text{CH}_3$

A) base  
 B) IRA 402/OH<sup>-</sup>form

APPROVED	O G. FIG.
BY	CLASS
DRAFTSMAN	SUBCLASS
	514 305

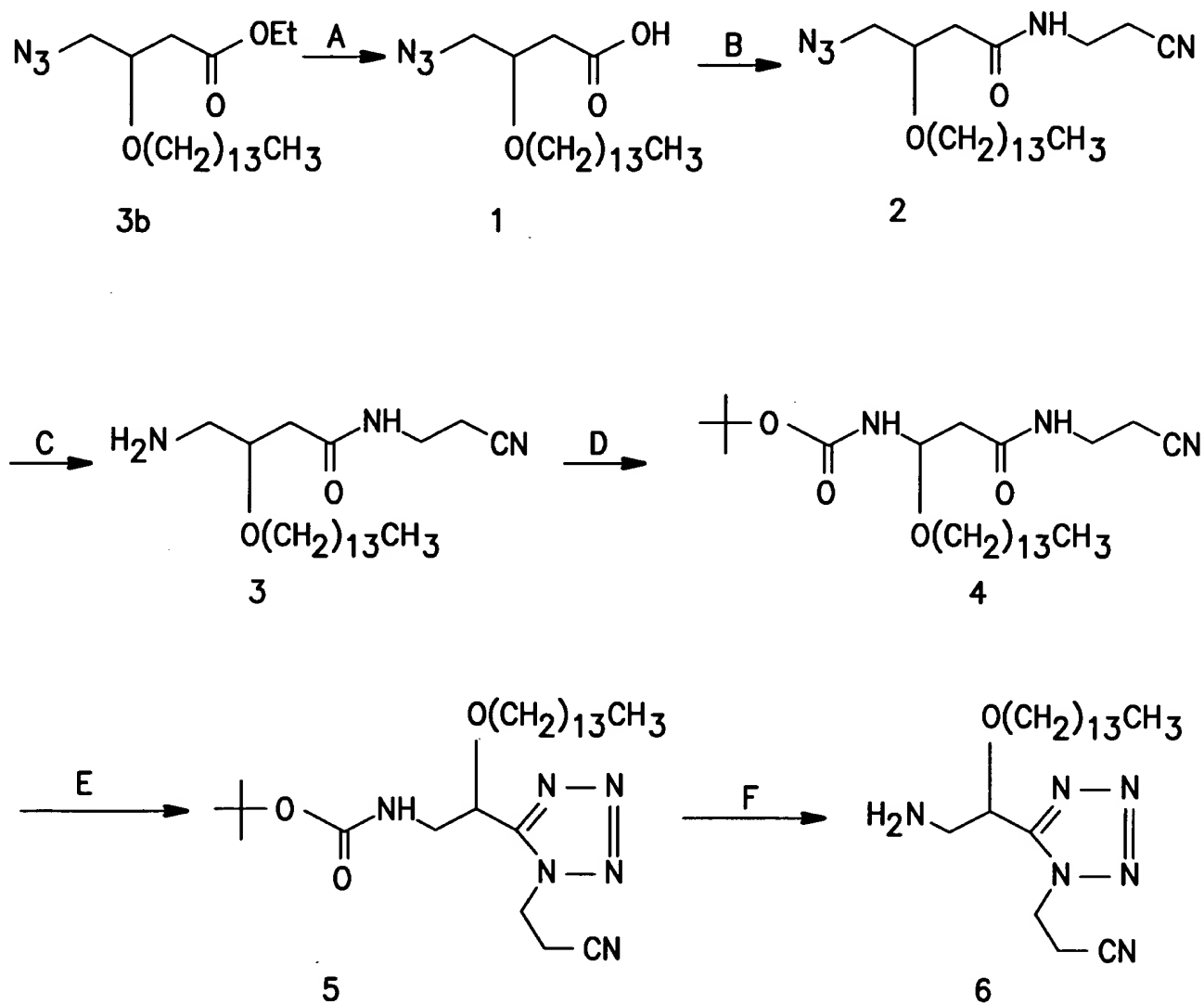
Fig. 2



$R_4 =$  a)  $-(CH_2)_7CH_3$   
 b)  $-(CH_2)_{13}CH_3$

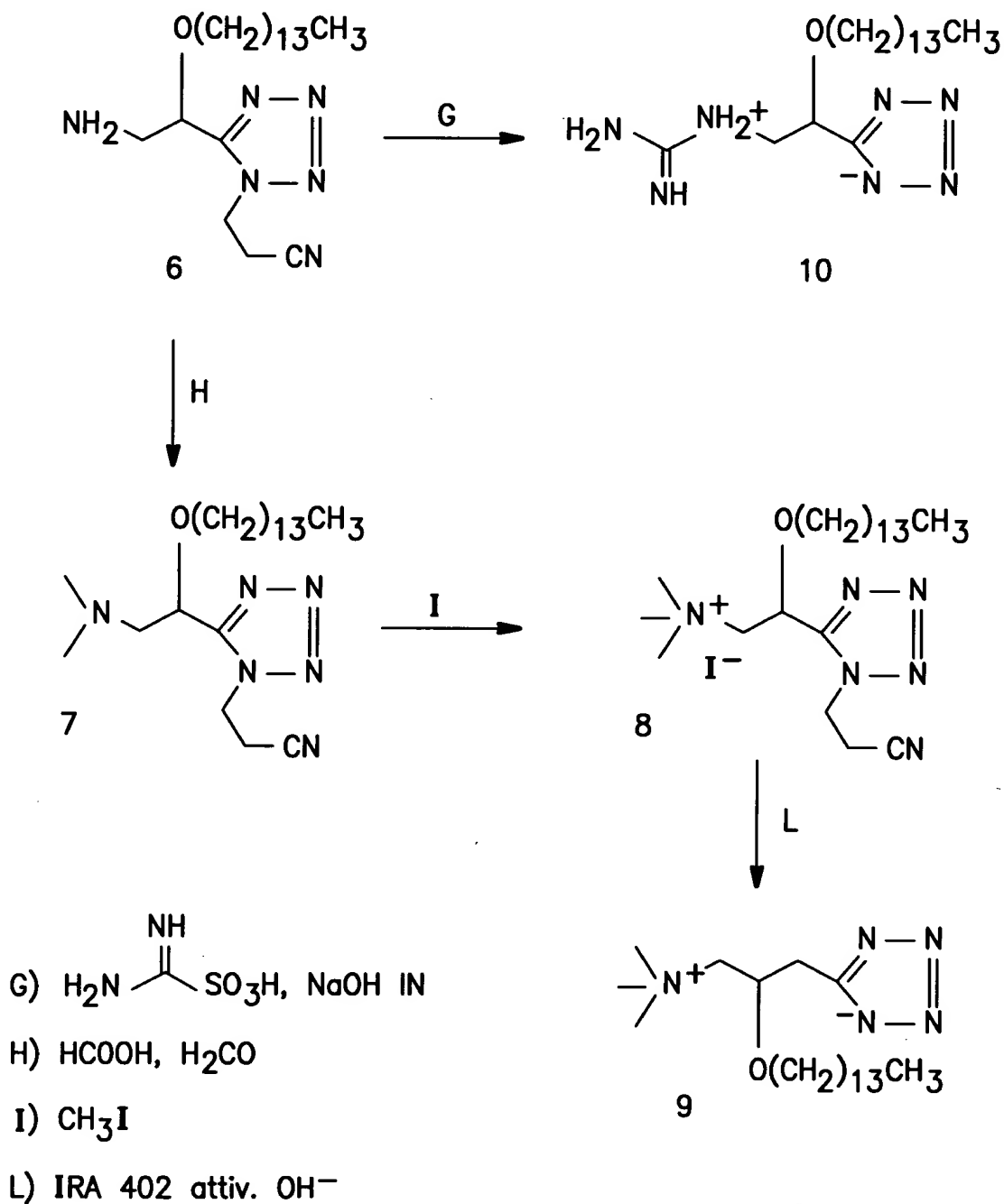
A)  $R_4OH, SOCl_2$   
 B)  $Et_3SiH, BF_3 \cdot Et_2O$   
 C)  $NaN_3$   
 D)  $Pd/C, H_2, HCHO$   
 E)  $CH_3I$   
 F)  $IRA\ 402\ OH^-$

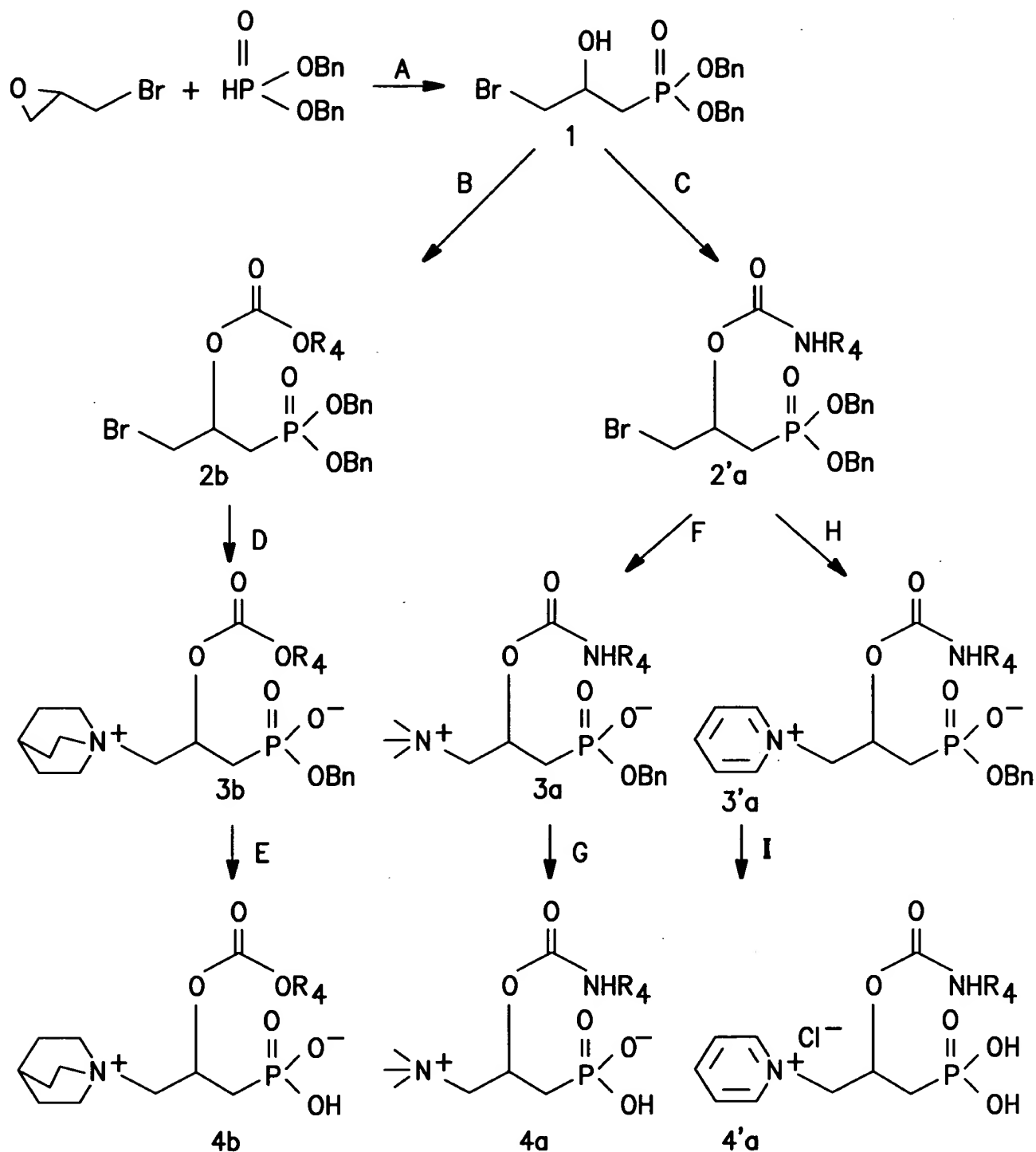
Fig. 3A



- A) NaOH 4N, MeOH, 16h, t.a  
 B)  $H_2NCH_2CH_2CN$ , DMF, TEA, DEPC  
 C) THF,  $Ph_3P$   
 D)  $(BOC)_2O$ , NaOH IN  
 E) THF,  $PH_3P$ , DEAD,  $Et_3SiN_3$   
 F) HCl 3N, NaOH IN

Fig. 3B





- A) 1) BuLi 2)  $\text{BF}_3 \cdot \text{Et}_2\text{O}$   
 B)  $\text{R}_4\text{OCOC}\text{Cl}$ , Base  
 C)  $\text{R}_4\text{N}=\text{C}=\text{O}$ ,  $\text{BF}_3 \cdot \text{Et}_2\text{O}$   
 D) Quinuclidine F) Trimethylamine  
 H) Pyridine  
 E=G)  $\text{H}_2, \text{Pd/C}$

Fig. 4